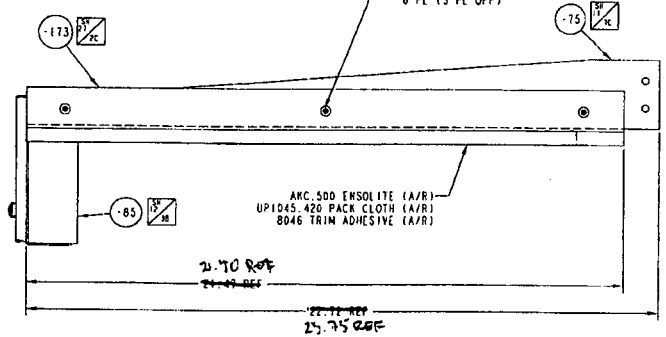


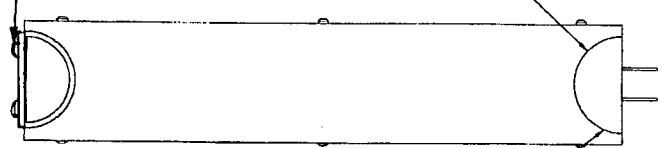
Ø .250 THRU -173  
MATCH DRILL WITH HOLT  
PATTERN OF -75  
MS27039-1-10 SCRFW  
NAS1149F0316P WASHER  
2 PLACES

MATCH DRILL COVER TO HOLES IN  
ANGLE BRACKETS. ATTACH USING  
MS27039-1-10 SCREW  
NAS1149F0316P WASHER  
6 PL (3 PL OPP)



AKC 500 ENSOLITE (A/R)  
UPI045.420 PACK CLOTH (A/R)  
8046 TRIM ADHESIVE (A/R)

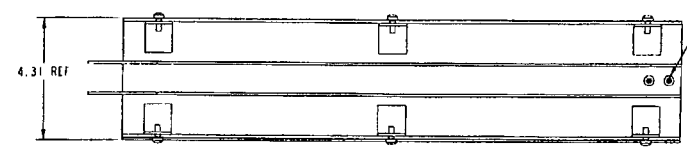
MS27039-1-10 SCREW  
NAS1149F0316P WASHER  
2 PLACES



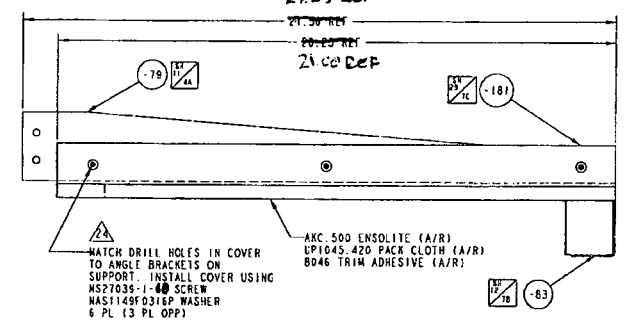
CUTOUT ENSOLITE FOR INTERFACING WITH -11 & -13 ASSEMBLIES

② -21 UPPER BLADE SUPPORT AND COVER ASSEMBLY

SCALE 0.500

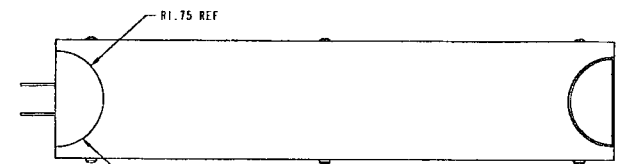


Ø .250 THRU -181  
MATCH DRILL -181 WITH  
EXISTING HOLT PATTERN  
OF -79  
MS27039-1-10 SCREW  
NAS1149F0316P WASHER  
2 PLACES



MATCH DRILL HOLES IN COVER  
TO ANGLE BRACKETS ON  
SUPPORT. INSTALL COVER USING  
MS27039-1-10 SCREW  
NAS1149F0316P WASHER  
6 PL (3 PL OPP)

AKC 500 ENSOLITE (A/R)  
UPI045.420 PACK CLOTH (A/R)  
8046 TRIM ADHESIVE (A/R)



CUTOUT ENSOLITE FOR INTERFACING WITH -15 & -17 ASSEMBLIES

② -23 LOWER BLADE SUPPORT AND COVER ASSEMBLY

SCALE 0.500

RELEASED

#43057

Date: Wednesday, 29/10/2008 9:10:35 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOWER BLADE SUPPORT AND COVER ASSEMBLY

Job Number: 43057

Part Number: PB674300123

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: Assemble as per dwg PB67-43001

SAD 08-11-17 2

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/11/18 (x2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 446 B

JS 08/11/18 (x2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/18 (x2)

Job Completion



MF 08-11-18

Date: Wednesday, 29/10/2008 9:10:35 AM  
 User: Melanie Fauteux

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	LOWER BLADE SUPPORT AND COVER ASSEMBLY
<b>Job Number</b> :	43057		
<b>Estimate Number</b> :	13521		
<b>P.O. Number</b> :		<b>Part Number</b> :	PB674300123
<b>This Issue</b> :	29/10/2008	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	B6743001 P.10
<b>First Issue</b> :	1/1	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	41371	<b>Drawing Revision</b> :	B1
<b>Written By</b> :		<b>Material</b> :	
<b>Checked &amp; Approved By</b> :	<u>MF 08-10-29</u>	<b>Due Date</b> :	05/11/2008
<b>Comment</b> :	Est Rev:A 08-07-25 new issue DD verified by:ec		

Qty:  $\frac{2}{4}$  mf Um: Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	MS27039110	Screw
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**Comment:** Qty.: 8.0000 Each(s)/Unit Total:  $\frac{16}{32}$  0.0000 Each(s)  
 Screw  
 batch: m18836

MF 08-11-14

2.0	NAS1149F0316P	WASHER
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**Comment:** Qty.: 8.0000 Each(s)/Unit Total:  $\frac{16}{32}$  0.0000 Each(s)  
 WASHER  
 batch: m109031

MF 08-11-14

3.0	PB674300179	Lower Blade Support Ass'y
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total:  $\frac{2}{4}$  0.0000 Each(s)  
 Lower Blade Support Ass'y  
 batch: 42999

WIP - Carl MF 08-11-14

4.0	PB674300183	PB67-43001-83
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total:  $\frac{2}{4}$  0.0000 Each(s)  
 PB67-43001-83  
 batch: 41516

MF 08-11-14

5.0	PB6743001181	Cover Plate
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total:  $\frac{2}{4}$  0.0000 Each(s)  
 Cover Plate  
 batch: 41482

MF 08-11-14